

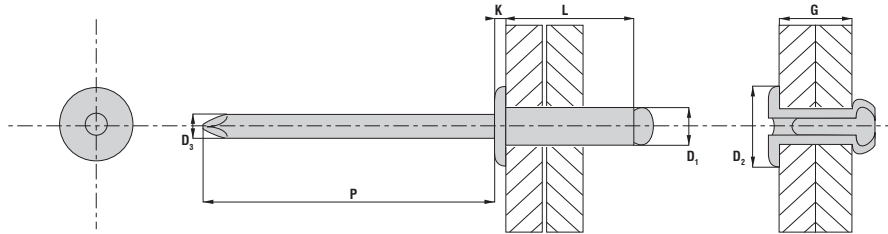
# HD OPEN TYPE 3.2/4.0/4.8



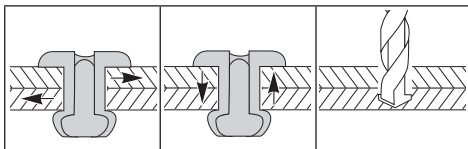
HD3.2-4.8FICHE

For installation information please refer to the tooling overview and manuals on our website [www.scell-it.com](http://www.scell-it.com)  
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site web.  
 Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.  
 Pro informace ohledně montáže navštivte naše webové stránky nebo nahlédněte do manuálu k nářadí.

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Aluminium	Tige : Aluminium	Dorn : Aluminium	trn : Hliník
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	řík : Hliník
Dome head	Tête plate	Flachrundkopf	plochá hlava



PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G					
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)					
HD3206	3.2 +0.08 / -0.10	6.0	6.5 -0.7 / +0.0	0.8 -0.2 / +0.2	1.95	27	1.5-3.5					
HD3208		8.0					3.5-5.0					
HD3210		10.0					5.0-7.0					
HD3212		12.0					7.0-8.5					
HD3214		14.0					8.5-10.5					
HD3216		16.0					10.5-13.0					
HD4006	4.0 +0.08 / -0.10	6.0	8.0 -1.0 / +0.0	1.0 -0.3 / +0.3	2.45	27	1.5-3.5					
HD4008		8.0					3.5-5.0					
HD4010		10.0					5.0-6.5					
HD4012		12.0					6.5-8.5					
HD4014		14.0					8.5-10.5					
HD4016		16.0					10.5-12.5					
HD4018		18.0					12.5-14.5					
HD4020		20.0					14.5-16.5					
HD4808		4.8 +0.08 / -0.10					8.0	9.5 -1.0 / +0.0	1.1 -0.3 / +0.3	2.90	27	3.0-4.5
HD4810							10.0					4.5-6.0
HD4812	12.0		6.0-7.5									
HD4814	14.0		7.5-9.0									
HD4816	16.0		9.0-11.5									
HD4818	18.0		11.5-13.0									
HD4820	20.0		13.0-15.0									
HD4825	25.0		15.0-20.0									
HD4830	30.0		20.0-25.0									



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
3.2	534	667	3.3
4.0	845	1 022	4.1
4.8	1 155	1 422	4.9

UNIT PLANT CERTIFICATES



ISO 9001:2000  
TS 16949

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Engineering & Development

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Your local Scell-it representative is at your disposal should you need to confirm latest information.